A DVIII	TPM CIRCLE NO :- 3	ACTIVITY LOSS NO. / STEP		KK	QM	PM	JH	SHE	ОТ	DM	E&T						
ADVIK P1	TPM CIRCLE NAME :			+	Q		_					! <b>Nai</b> zen	EA SHEET				
	DEPT :- Q.A	RESULT AREA P MACHINE / STAGE :- VMC Broti				DEF :-	Α	С	D	S	M						
•	ELL NAME:- Oil pump	1	-						•			Boring					
rotor bore face	avoid A206 body	IDEA	:- Poka yoke to be	imple	emen	ted t	o av	oid w	rong	part	loadi	ing .					
TOTOL DOTO TACO	oncican .	COLI	NTEDMEACURE. 1	\Con.	or to	ho n	rovi	404	В	BENCH	IMAR	K	19 No	•			
			COUNTERMEASURE: - 1)Sensor to be provided								Т	0No.					
WIDELY/DEEPLY:-			on fixture as if A206 load on A260 set up then									<b>KAIZEN START</b> 03.07.2015					
PROBLEM / PRESENT STATUS -A206 Body rotor bore face unclean .			nine can not run .								T DA1		27.08	.15			
			2)Currently awareness given to operator & one point lesson displayed on line .								KAIZEN FINISH						
											TEAM MEMBERS :- Yuvraj Desai, Umesh pimple						
		I	ONE POINT LESSON		Acquisite							lwalkar ,vij	ay wa	lunj,			
BEFORE			Control (1970)  In the second stand difference below BYBN 1970  Difference Second Standard St								BENEFITS :-						
											1. Prevent Re-occurrence Defect.						
											2. Reduce COPQ.						
			ASS Coding broth Com  ASS Coding broth Com  ASS Coding broth Com							KAIZEN SUSTENANCE							
			PARTER TOTAL								WHAT TO DO- Point to be added in Sustenance check sheet .						
WHY - WHY ANALYSIS :-			RESULT :-														
												HOW TO DO: Audit					
Why 1 -A206 Body rotor bore face unclean.																	
<b>Why 2</b> – A206 Machining done on A260 Machining set up .										FREQUENCY : Alternate Day							
Whv3 - Current prod	cess allows to load A206																
body on A260 Set up.			Under monitoring								COST INCURRED FOR MAKING KAIZEN						
			Jilder monitoring							MATERIAL COST LABOUR COST TOTAL COST							
		]								IN	RS	IN R	S	IN RS			
ROOT CAUSE Curre	ent process allows to load												-				
A206 body on A260 S	•								sc	OPE 8	PLAN	I FOR HORIZ	ONTA	L DEPLOYMEN			
REGISTRATION NO. & DATE:- 03.07.2015												SR. CELL TARGET RESPONSIBILITY STATUS					
<b>REGISTERED BY :- G</b>	anesh Padwalkar								NC	J				L			
MANAGER'S SIGN :- Sunil kinkar									-			N	Α				

MANAGER'S SIGN :- Sunil kinkar